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# Magnetocrystalline anisotropy and coercivity of $Sm_2Fe_{15-x}Cu_xSi_2C$ (x = 0 and 1)

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**Abstract.** Hard direction magnetization recoil curves were analysed taking into account the angular distribution of grain axes for textured  $\text{Sm}_2\text{Fe}_{15-x}\text{Cu}_x\text{Si}_2\text{C}$  (x = 0 and 1) samples. Magnetocrystalline anisotropy constants  $K_1$  and  $K_2$  were determined in the temperature range between 1.5 K and 300 K using the textured samples. The anisotropy field was examined by the singular point detection technique results at room temperature. A maximum value of intrinsic coercivity  $\mu_{0i}H_c$  around 1.02 T and 1.24 T at room temperature was obtained for x = 0 and 1 ribbons, respectively. The mechanism of coercivity was mainly controlled by the nucleation of reversed domains. The micro-structural parameter  $\alpha_k$  and the averaged local effective demagnetization factor  $N_{eff}$  were derived from the temperature dependence of the coercivity.

#### 1. Introduction

After the discovery of the gas-phase interstitial modification (GIM) process, it was found that interstitial  $Sm_2Fe_{17}$  nitrides and carbides have dramatically improved magnetic properties over those of the parent compounds, making them suitable candidates for permanent magnets [1, 2]. The problems of these carbides are their thermal instability by GIM and low carbon contents by direct arc-melting, making it difficult for those materials to reach a commercially applicable stage. In recent years, it was found that the substitution of Fe with an element such as Ga, Al, Si or Cr can stabilize the high carbon content  $R_2Fe_{17}$  carbides up to high temperature [3–7]. High coercivity has been obtained in  $Sm_2(FeM)_{17}C_x$  (M = Cr, Ga, Al and Si) by melt-spinning or mechanical alloying techniques [7–13].

Our previously studies have shown that small Cu additions are very effective in enhancing the coercivity of Sm–Fe–Si–C ribbons. Up to now, the temperature dependence of the anisotropy constants  $K_1$  and  $K_2$  of Sm<sub>2</sub>(FeSi)<sub>17</sub>C<sub>y</sub> is not well known and single crystals for their precise determination are not available. In this paper, the temperature dependence of magneto-crystalline anisotropy constants  $K_1$  and  $K_2$  for Sm<sub>2</sub>Fe<sub>15–x</sub>Cu<sub>x</sub>Si<sub>2</sub>C (x = 0 and 1) compounds were measured and analysed. The coercivity mechanism for Sm<sub>2</sub>Fe<sub>15–x</sub>Cu<sub>x</sub>Si<sub>2</sub>C ribbons was studied.

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# 2. Experimental details

The ingots of  $\text{Sm}_2\text{Fe}_{15-x}\text{Cu}_x\text{Si}_2\text{C}$  (x = 0 and 1) were prepared by arc-melting the constituent materials Sm, Fe, Cu and Si (with a purity of at least 99.9%) and Fe–C alloy (5.2 wt% C and 94.4% Fe) under high purity argon gas. Due to a loss of Sm during the arc-melting, an excess of 20% Sm was added for compensation. The arc-melted ingots were homogenized in a vacuum quartz tube at 1323 K for 50 h, and then pulverized to powders of about 1  $\mu$ m. The textured samples were prepared by mixing the powder with epoxy resin followed by aligning in a field of  $\mu_0 H = 1.0$  T. The textured samples were cylinders of length 8 mm and diameter 3 mm; the demagnetizing field can then be easily calculated. The hard magnetic ribbons were made by using the melt-spinning technique with surface velocity of the Cu wheel around 30 m s<sup>-1</sup>. The ribbons were annealed in vacuum at 873–1023 K for 15 min to crystallize and develop a fine microstructure.

X-ray diffraction (XRD) was used for identification of the single phase and for determining the crystallographic structure. The XRD measurements were carried out in a Rigaku Rint 1400 by using Cu K $\alpha$  radiation. The theoretical density around  $7.6 \times 10^3$  kg m<sup>-3</sup> was obtained for both x = 0 and 1.

The initial magnetization curves were measured along and perpendicular to the aligningfield direction by an extracting sample magnetometer (ESM) with a magnetic field  $\mu_0 H$ up to 6.5 T from 1.5 K to room temperature (RT). The magnetization recoil curve and demagnetization curve were measured by a SQUID with a maximum field  $\mu_0 H_{max} = 7$  T from 1.5 K to RT. The magnetocrystalline anisotropy field  $H_A$  at RT was examined by the singular point detection (SPD) technique. Some magnetization hysteresis loops at RT were measured by a VSM with a maximum field  $\mu_0 H_{max} = 2$  T. The saturation magnetization  $M_s$ is obtained by fitting the magnetization curves measured along the aligning-field direction according to the approach to the saturation law:  $M(H) = M_s(1 - a/H - b/H^2)$ .

### 3. Results and discussion

XRD measurements show that all samples have a single phase with the Th<sub>2</sub>Zn<sub>17</sub> structure except some ribbons with a small amount of  $\alpha$ -Fe. Figure 1 shows the magnetization curves of the x = 0 sample measured at RT for increasing and decreasing magnetic fields with the magnetic field applied perpendicular to the alignment axis. Hard direction remanent magnetization  $M_r^H$  is a measure of the misaligned regions which have easy axes nearly parallel to the field rather than normal to it, and a perfectly textured sample would be expected to show  $M_r^H = 0$ . Because of non-zero remanence, the sample was partially textured. Assuming the distribution of the *c*-axis around the aligning direction is described by a Gaussian [14],

$$P(\xi) = P_0 \exp(-2\xi^2/w^2)$$
(1)

where  $\xi$  is the angle between the *c*-axis of the crystal and the direction of the alignment field axis, *w* is the degree of misalignment and  $P_0$  is a normalization constant. It is a good approximation to substitute  $P(\xi)$  with  $P(\theta_H)$  of a plane parallel to the alignment [15], where  $\theta_H$  is the angle between the *c*-axis of the crystal and the applied magnetic field. The value of  $M_r^H$  is used to obtain the *w* of  $P(\theta_H)$ , and  $w \approx 20.0^\circ$  is achieved. The values of  $M_s$ ,  $M_r^H$  and  $H_A$  at various temperatures of Sm<sub>2</sub>Fe<sub>15-x</sub>Cu<sub>x</sub>Si<sub>2</sub>C (x = 0 and 1) compounds are given in table 1. The texture parameter  $M_r^H/M_s$  slightly increases with the decrease of temperature. This is mainly caused by experimental errors because the value of the anisotropy field at low temperature is much higher than the applied magnetic field.



Figure 1. Experimental (initial and recoil) and calculated magnetization curves perpendicular to the alignment axis of  $Sm_2Fe_{15}Si_2C$  at 293 K; dotted lines are related to the anisotropy field.

**Table 1.** The data of  $M_s(T)$ ,  $M_r^H(T)$  and  $H_A(T)$  of  $\text{Sm}_2\text{Fe}_{15-x}\text{Cu}_x\text{Si}_2\text{C}$  compounds, respectively.

		T = 1.5  K	T = 50  K	T = 100  K	T = 150  K	T = 200  K	T = 250  K	T = 293  K
x = 0	$ \begin{array}{l} M_s \ (\mathrm{kA} \ \mathrm{m}^{-1}) \\ M_r^H \ (\mathrm{kA} \ \mathrm{m}^{-1}) \\ \mu_0 H_A \ (\mathrm{T})^\mathrm{a} \end{array} $	933.3 — 16.1/17.8	915.0 163.5 14.9/16.4	895.0 154.1 13.6/15.3	873.5 140.8 12.1/13.7	850.6 133.8 9.9/11.8	828.6 122.4 8.4/10.6	819.3 112.7 7.6/8.5
<i>x</i> = 1	$M_s ({ m kA} { m m}^{-1}) \ M_r^H ({ m kA} { m m}^{-1}) \ \mu_0 H_A ({ m T})^{ m a}$	869.4 — 16.1/17.8	851.2 159.3 14.6/16.5	833.9 144.4 13.2/15.5	815.0 135.2 11.5/13.7	798.3 122.1 10.3/11.7	782.2 113.5 8.4/10.4	769.9 99.1 7.5/8.5

<sup>a</sup> Taken from [13].

It is well known that the total free energy of the system is composed of the crystalline anisotropy energy and the magnetostatic energy giving:

$$F = K_1 \sin^2 \theta + K_2 \sin^4 \theta - \mu_0 M_s H \cos(\varphi - \theta)$$
<sup>(2)</sup>

where  $\theta$  denotes the angle between the spontaneous magnetization  $M_s$  and the *c*-axis, and  $\varphi$  the angle between the applied magnetic field *H* and the *c*-axis.

The equilibrium condition for  $\theta$  is given by  $\delta F = 0$ , and then the magnetic field H and the component of magnetization parallel to H are given by

$$H = (2K_1 \sin\theta \cos\theta + 4K_2 \sin^3\theta \cos\theta)/\mu_0 M_s \sin(\varphi - \theta)$$
(3)

$$M = M_s \cos(\varphi - \theta). \tag{4}$$

As  $\varphi = \pi/2$ , we can obtain the method commonly used to determine  $K_1$  and  $K_2$  provided by Sucksmith and Thompson. But this method only holds for a single crystal or perfectly textured powder samples. For non-ideal textured powder samples, this misalignment leads to curvatures of the magnetization curve similar to those that would be produced by the effect of a larger value of  $K_2$ .

The non-zero remanence in the hard direction of magnetization for textured MnAlC and NdFeB samples has been discussed by Ram and Gaunt [16] and Durst and Kronmüller [15], respectively. In this paper, for the textured sample with Gauss distribution of individual *c*-axes, the total anisotropic energy  $F_K$  is used in equation (2) due to  $F_K \sim \sin \theta$ , and the magnetostatic energy is substituted by  $\mu_0 M_s H \Sigma P \cos(\varphi^i - \theta)$ . So equations (3) and (4) are changed as follows:

$$H = (2K_1 \sin\theta \cos\theta + 4K_2 \sin^3\theta \cos\theta) / [\mu_0 M_s \Sigma P \sin(\varphi^i - \theta)]$$
(5)

$$M = M_s \Sigma P \cos(\varphi^i - \theta). \tag{6}$$

Here the summation is taken over all grains and  $\varphi^i$  denotes the angle between the *c*-axis of grain *i* and the applied field *H*. Equation (5) is an approximation working only for sufficiently well textured samples.

 $H_A$  can be given by

$$H_A = (2K_1 + 4K_2)/\mu_0 M_s. \tag{7}$$

The experimental recoil magnetization curve in the perpendicular direction can be perfectly fitted with equations (5) and (6) by using the angle distribution. As an example, it is shown in figure 1.

Figure 2 shows the temperature dependence of  $K_1$  and  $K_2$  determined from fits of the recoil curves in the temperature range from 1.5 K to RT.  $K_1$  dramatically decreases with increasing temperature, while  $K_2$  almost remains constant. The value of  $K_2$  may be reliable in this study, just because good results of  $K_1$  and  $K_2$  dependence on temperature were obtained in a textured Nd<sub>2</sub>Fe<sub>14</sub>B magnet by a similar method as given in the literature [15]. The temperature dependence of  $K_2$  of Sm<sub>2</sub>Fe<sub>15-x</sub>Cu<sub>x</sub>Si<sub>2</sub>C (x = 0 and 1) is quite different from that of Sm<sub>2</sub>Fe<sub>17</sub>N<sub> $\delta$ </sub> ( $\delta \approx 3$ ) compounds [17, 18], which maybe due to the different interstitial atom content and different valence electron charge between C and N. The values of  $H_A$  given by equation (7) are listed in table 1.



**Figure 2.** Temperature dependence of  $K_1$  and  $K_2$  for  $Sm_2Fe_{15-x}Cu_xSi_2C$  (x = 0 and 1).

Figure 3 shows the SPD results of samples where the second derivative  $d^2M/dt^2$  is plotted against the external field *H* at RT. The SPD signals associated with  $H_A$  are very strong, so that the experimental errors are minimized and the uncertainty in the values of  $\mu_0 H_A$  is less than 0.2 T. The values of  $\mu_0 H_A$  are 7.5 and 7.4 T for x = 0 and 1, respectively.



**Figure 3.** SPD signals:  $d^2M/dt^2$  against external magnetic field  $H_{appl.}$  at 293 K for Sm<sub>2</sub>Fe<sub>15-x</sub>Cu<sub>x</sub>Si<sub>2</sub>C (x = 0 and 1).

The value of  $H_A$  obtained at RT by the calculation from  $K_1$  and  $K_2$  is good compared with the results of SPD, while the anisotropy field determined by the intersection point of the two magnetization curves measured along and perpendicular to the aligning-field direction [13] is higher than that of SPD and the calculated results. This may be due to the high curvatures of the perpendicular one caused by partial alignment.

Figure 4 exhibits the coercivity field  $_{i}H_{c}$  dependence on the annealing temperature  $T_{a}$  of Sm<sub>2</sub>Fe<sub>15-x</sub>Cu<sub>x</sub>Si<sub>2</sub>C (x = 0 and 1) ribbons.  $_{i}H_{c}$  was determined by the VSM. The values of  $_{i}H_{c}$  first increase slightly with increasing  $T_{a}$ , and achieve a maximum value of  $\mu_{0i}H_{c}$  around 1.0 T and 1.2 T for x = 0 and 1 ribbons at 923 K, respectively, then decrease with further increasing  $T_{a}$ . This can be explained by the dependence of coercivity on  $T_{a}$ .

Figure 5 shows the applied magnetizing field  $H_{appl.}$  dependence of  $_{i}H_{c}$  at RT for ribbons (x = 0 and 1) obtained at  $T_{a} = 923$  K, respectively. The coercivities first increase with the increase of  $H_{appl.}$ . After  $\mu_{0}H_{appl.} = 1.9$  T, both the values of  $_{i}H_{c}$  almost remain constant. A value of  $\mu_{0i}H_{c}$  around 1.02 and 1.24 T in the field of  $(\mu_{0}H_{appl.})$  7 T is achieved for x = 0 and 1 ribbons, respectively. We can conclude that the mechanism of coercivity is mainly controlled by the nucleation of reversed domains which is common in the nucleation-type magnet described by Buschow [19].

The dependence of  $_iH_c$  and remanence on temperature for ribbons obtained at  $T_a =$  923 K is shown in figure 6. Values of  $m_r$  ( $=M_r/M_s$ ) range from 0.49 to 0.52 at various temperatures. Some values of  $m_r$  are higher than the theoretical limit of 0.5 as predicted by Stoner and Wohlfarth [20]. The remanence enhancement is attributed to the inter-grain exchange interaction which is predominant in nanocrystalline magnets [21, 22]. The crystalline size in the ribbons after annealing is about 30–60 nm examined by the Scherrer method.



**Figure 4.** Intrinsic coercivity  ${}_{i}H_{c}$  as a function of annealing temperature  $T_{a}$  for Sm<sub>2</sub>Fe<sub>15-x</sub>Cu<sub>x</sub>Si<sub>2</sub>C (x = 0 and 1) ribbons obtained at wheel speed 30 m s<sup>-1</sup>.



**Figure 5.** The dependence of intrinsic coercivity  ${}_{i}H_{c}$  on external magnetic field  $H_{appl.}$  for Sm<sub>2</sub>Fe<sub>15-x</sub>Cu<sub>x</sub>Si<sub>2</sub>C (x = 0 and 1) ribbons obtained at 923 K.

Figure 7 shows the relationship of  $_i H_c/M_s$  and  $H_A/M_s$  according to the nucleation-type magnet for x = 0 and 1 ribbons obtained at  $T_a = 923$  K as follows

$$_{i}H_{c}/M_{s} = \alpha H_{A}/M_{s} - N_{eff}.$$
(8)

Here  $\alpha$  is the micro-structural parameter,  $N_{eff}$  is the averaged local effective demagnetization factor. The  $\alpha$  can be written in the form  $\alpha = \alpha_k \alpha_{\varphi}$ , where  $\alpha_k$  depends on the nature and size of the defect regions in which nucleation or pinning take place, and  $\alpha_{\varphi}$ 



**Figure 6.** Temperature dependence of remanence  $M_r$  and intrinsic coercivity  ${}_iH_c$  for Sm<sub>2</sub>Fe<sub>15-x</sub>Cu<sub>x</sub>Si<sub>2</sub>C (x = 0 and 1) ribbons obtained at 923 K.

takes account of the misalignment of the grains in the magnet [23]. In isotropic ribbons, there is a rather good approximation  $\alpha_{\varphi}$  for  $\varphi = 45^{\circ}$ , that is  $\alpha_{\varphi} \approx 1/(\cos^{2/3}\varphi + \sin^{2/3}\varphi)^{3/2} = 0.5$  [20].

As demonstrated by figure 7, a linear relation is found over a larger temperature range. The value of  $\alpha_k$  is 0.46 and 0.64 for x = 0 and 1 ribbons, respectively. The smaller value of  $\alpha_k$  indicates that the inhomogeneous layer on the grain surface in x = 0 ribbons is thicker than that in x = 1 ribbons.  $N_{eff}$  is 0.77 and 1.30 for x = 0 and 1 samples, respectively. Such large local demagnetizing factors, helping to invert the magnetization and reduce  $_i H_c$ , can be expected near non-magnetic inclusions and sharp edges of the grains. In x = 1, the value of  $N_{eff}$  is nearly twice as large as that in x = 0 ribbon; a possible explanation



**Figure 7.** The relation of  $_i H_c/M_s$  versus  $H_A/M_s$  for Sm<sub>2</sub>Fe<sub>15-x</sub>Cu<sub>x</sub>Si<sub>2</sub>C (x = 0 and 1) ribbons obtained at 923 K.

is that atom Cu mainly dopes at the edge of crystalline grains and enhances the resistance of domain wall motivation. A similar phenomenon has been found in melt-spun Pr–Fe–B with Cu addition [24].

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